

# BOND

Service Bulletin

Model :

BUG - all models

Number 1.

## BRAKING SYSTEM

### GASKET, FLEXIBLE HOSE TO 3 WAY

All dealers have been informed, before the release date for these vehicles, of an additional gasket requirement to improve the sealing of the front flexible hose to 3 way connection.

Current production has reverted to using only one thicker gasket, Part No. 20985.

This thicker single gasket, approx. .080 in. thick, is to be used to replace the two thinner gaskets whenever these are encountered during service in the future.

# BOND

Service Bulletin

Model :

BOND BUG (ALL MODELS)

Number

3

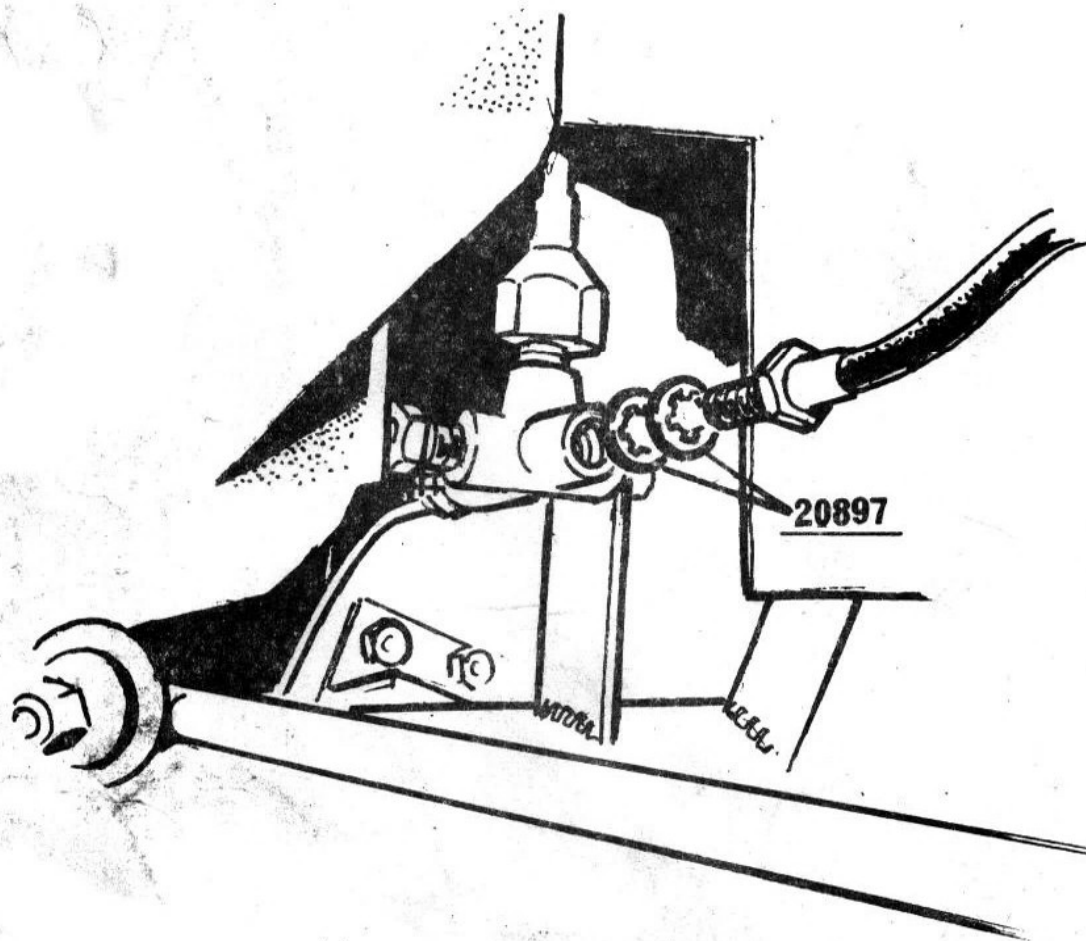
June 1970

## BRAKING SYSTEM

### GASKET, FLEXIBLE HOSE TO 3 WAY

To improve sealing of the front flexible hose to the 3 way, situated on the front suspension crossmember, a second gasket, Part Number 20897, has now been added in production.

All existing vehicle stocks up to Chassis Number 60261 must be checked for leakage and the additional gasket fitted.



## CANOPY HINGES

We have received reports of the fibreglass body cracking or distorting around the canopy hinges, where they are attached to the scuttle.

Dealers are requested to examine vehicle for evidence of this and rectify by fitting an additional hinge backing plate, part No.209910, as follows:-

1. Remove the four set screws, hexagon nuts, lockwashers and plain washers securing the canopy hinges to the body.
2. Remove hexagon shoulder bolt and spacing washers securing the pneumatic support to the bracket on the console.
3. Disconnect the windscreen wiper motor leads at the snap connectors and the washer water tube at the non-return valve.
4. Lift the canopy from the vehicle.
5. Remove wing mirror if fitted.
6. Using one layer of 1.4 oz. fibreglass matting, bond the backing plate to the scuttle, over the existing backing plate. See Figure 1.

The matting should overlap the backing plate 1.5 inches all round.

Note: The hinge backing plate should be free from dirt and grease before bonding to the body.

7. After ensuring the fibreglass matting has bonded firmly, carefully drill the backing plate through the hinge and mirror fixing holes, with 1/4 inch and 5/8 inch diameter holes respectively.
8. Replace wing mirrors.
9. Refit the canopy to the body and secure the two hinges.
10. Reconnect windscreen wiper motor leads, washer tube and pneumatic support.

Continued overleaf.....



FIGURE 1.  
Canopy Hinge from under  
front of body

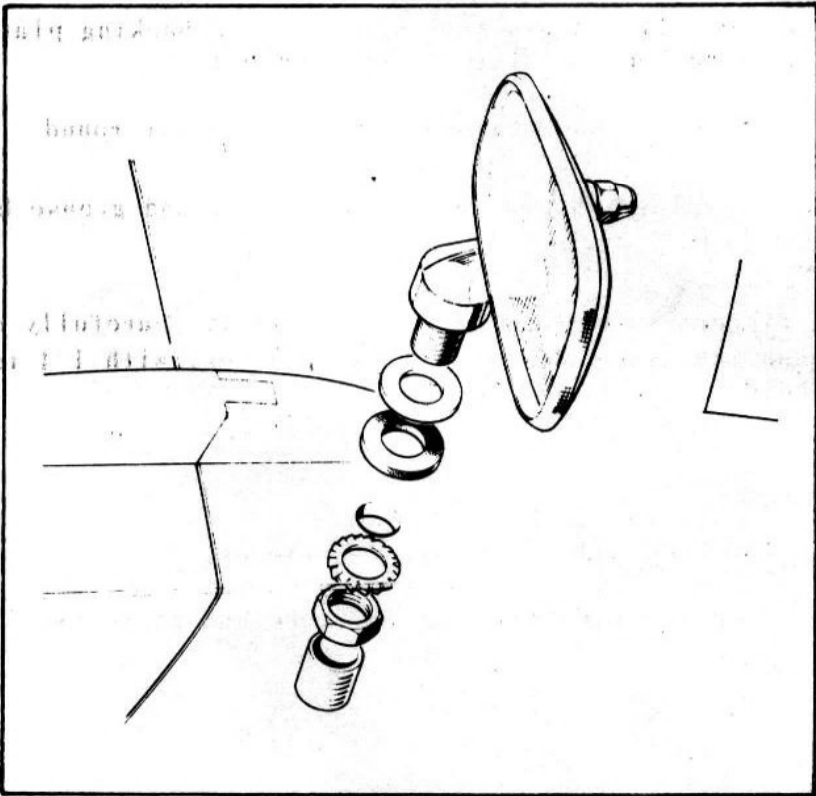


FIGURE 2.  
Refitting Wing Mirror

# BOND

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Model :

ALL BUG MODELS

Number 3

MARCH 1971

## INTRODUCTION OF TWO PIECE REAR AXLE

A two piece rear axle assembly, Part No.20537, has been introduced on all Bug models from Chassis No.BB61252 and replaces the current three piece axle, Part No.20160. In service, however, the assemblies are fully interchangeable.

The new axle can be identified by its multi-ribbed die cast aluminium case and the absence of an oil drain plug.

Due to the improvement of modern lubricants it is no longer a requirement to drain the axle case oil at set intervals as previously stated. However, the general service schedule should still be adhered to, topping up the rear axle when necessary.

A complete spare parts list, to fit into the Bug Spare Parts Manual (provisional issue), will be circulated at a later date.